

Die cutting and stripping machine with hot foil stamping

model Brausse SIGNA 1060F Hybrid

All machines installed by Brausse Europe have the VinTechMa label. www.vintechma.com

Highlights of all Brausse machines

- Extremely smoothly running due to the unique index box drive of the main chain
- All electrical components are off the shelf brand names such as Omron and Siemens
- All PLC controls are from Mitsubishi
- Foil unwinding and advancing system are driven and controlled by high tech Mitsubishi servo motor and driver
- All operating software in the local language
- **This machine is a hybrid machine, so can be operated as a hot foil stamping machine and as normal die cutting and stripping machine**

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Pictures might be slightly different from reality

Standard equipment

General

- Each gripper bar can be individually shimmed to ensure very accurate and smoothly sheet transport in case of uneven chain stretching after years of production
- Gripper bar locking levers can be adjusted by micro adjustment screws
- Alloy gripper bars with a hard chrome surface made by special process
- Radiator cooling for recycling toggle drive lubrication system
- Automatic main chain greasing system
- Catwalk with safety rail
- Drawer for spare parts
- Complete lost sheets control throughout the entire machine
- Self diagnostic system with indication on a colour LCD screen
- Ethernet modem for online assistance by problems with electronics
- CE certified
- CE standard safety systems for safe operation
- Emergency stop at arm length
- Centre line system
- Machine is standard elevated 200 mm

Feeder

- Suction head with several adjustment possibilities to handle different kind of materials
- Patent turbo spiral air blower pressing foot at feeder head
- Four pick up and four forward suck heads with angle adjustment
- Motorized side adjustment of pallet table. Pile adjustment during production
- Electrical double sheet control
- Fine air blast at lead edge for smooth thin paper transport
- Sheet slow down device of feeder belts to assure accurate position of the sheet to the front lays (electro-pneumatically adjustable)
- Synchronizing device to adjust the sheet positioning to the front lay by hand during production
- Bullet catcher on the feeder entrance
- Side lays on both sides adjustable for push and pull and for paper and carton
- Electronic side lay controls
- Four individually adjustable front lays with dial read out at the operation side of the machine
- Four electronic front lay controls by means of Omron Glasfiber Optik, adjustable two by two
- Frontmark control with adjustable density
- Photo sensor safety barrier at pallet table floor level touching point



Die section

- Precision worm gear crank toggle driving system to ensure smooth and dynamic lower platen movement
- Precision stationery upper platen
- Pneumatic push button die chase locking mechanism to ensure safe and operator friendly changing of the die
- Pneumatic clutch/brake for main drive system
- Motorized pressure control (by servo motor)
- Digital die cutting pressure tonnage display with adjustable pressure limit protection
- Seven high precision alloy gripper bar
- High quality pre-stretched gripper bar drive chain
- State-of-art 3 cam index gripper bar drive system to ensure smooth and precise gripper bar intermittent movement
- Torque limit safety clutch to protect the index drive system in case of gripper bar crash
- Double cam driven gripper opener and front lay swing frame for smooth and accurate sheet register
- Air blasting nozzle bar for stretching the thin paper before die cutting

Stripping section

- Triple action movement of the upper and lower stripping frames with lower spring loaded stripping pins
- Upper stripping frame can be switched on and off electrically
- Upper and lower stripping tool drawer can be pulled out for job set up and make ready
- Remote control operating panel for jogging the upper frame up and down, easy and safe stripping tool alignment
- Mechanic disconnecting of lower stripping movement
- Complete set of stripping tools with upper and lower stripping pins
- 1 upper drawer chase
- 1 lower drawer chase

Delivery section

- Automatic delivery with nonstop curtain. This curtain moves into the delivery to catch the arriving sheets during the pile exchange
- Five section brush brake – brake force individually adjustable
- Adjustable air blow bars to slow down the sheets
- Rear and side joggers with easy position adjustment
- Tape inserter with counter
- Photo sensor safety barrier at pallet table floor level touching point

Standard accessories

- One operation platform
- One 5 mm hardened die cutting plate (HRC 50)
- One quick lock sandwich plate (one 3,5 mm base plate plus one 1,5 mm thin plate – hardened HRC 50)
- One honey comb
- One die chase with quick locking system
- One waste bin on wheels
- One set of stripping tools
- One set of stamping die locking toggle
- One trolley with rails for loading and removing the foil unwinding unit

Hot foil stamping unit

- Two servo motor driven foil advancing shafts each individually programmable for short and long foil stepping (optional 3)
- Easy foil loading device, so foil can be loaded on catwalk
- 99 programmable short pull per shaft
- Free standing operation console with industrial pc, touch screen for foil advancing step setting and 12 temperature controllers for the heating with pre-heating timer
- Calculation program for optimal foil consumption
- Automatic temperature lowering system (adjustable pro zone)
- Device for easy foil leading trough the machine
- 45° turning bars for transporting the rest foil out of the machine
- Foil splitting blade for cutting the rest foil into several strokes
- Foil break detection at the platen entrance
- Automatic foil consume registration system with “end of foil” warning system
- Oil cooled foil tension shaft for optimal foil web control
- Thin paper stretching air blower with adjustment of air volume, strength per zone and start and stop timing
- Foil separating system with adjustment of air volume, strength per zone and start and stop timing
- Brush roller system for removing the waste foil and controlling the web tension
- Simple waste foil rewinding system (2 shafts)



Specifications

Power / air

• Power voltage	400 V / 50 Hz
The machine is equipped with a transformer	400/230V 75KVA
• Power consumption machine cabinet	20 KW / 35 A
• Power consumption foil cabinet	40 KW / 75 A
• Air supply / consumption	6 bar / 1200 l per min

The compressed air quality must be according to ISO 8573/1

• Filtration on solid parts	class 4
• Filtration on oil	class 4
• Dry air	class 4

General specifications

• Pile height feeder, maximum	1650 mm (incl. pallet)
• Pile height feeder with non-stop operation, maximum	1250 mm (incl. pallet)
• Pile height delivery, maximum	1500 mm (incl. pallet)
• Pile height over non stop curtain, maximum	80 mm
• Total length (incl. preloading rails)	7060 mm
• Total width (incl. operation platform)	4730-5530 mm
• Total height (incl. raise 200 mm)	2225 mm
• Total net weight	16,5 t

The lowest drive-through height between loading area and the machine installation place:

without elevation	2450 mm
with 100 mm elevation	2550 mm

The smallest width in the distance between loading area and machine installation place:

without elevation	2200 mm
with 100 mm elevation	2200 mm

Specifications material

• Maximum sheet size	1060 x 750 mm
• Minimum sheet size	400 x 370 mm
• Processable materials	
1. Paper (depending on quality), min.	80-90 g/m ²
2. Carton (depending on quality), up to (*)	2000 g/m ²
3. Corrugated board (fine), up to (*)	4 mm
4. Plastic materials, like PP PE	0,6 mm
(*) admissible undulation: 4% of the sheet width	
• Minimal gripper edge	9,5 mm

Specifications for die cutting

• Maximum die cutting size	1040 x 720 mm
• Inner size of chase	1080 x 745 mm
• Dimensions die cutting plate	1080 x 736 mm
• Maximum die cutting pressure	300 t
• Maximum mechanical speed	8000 sheets/h



Specifications hot foil stamping unit

- Foil advancing shaft 2 (3rd as optional)
- Maximum capacity foil diameter Ø 200 mm (shaft 2)
Ø 240 mm (shaft 1 and 3)
- Foil core diameter 1" or 3"
- Maximum foil and stamping size 1020 x 730 mm
- Maximum foil stamping speed with minimum foil width 45 mm
(subject to paper, foil and stamping die quality as well as operator's skills)

Foil pull length ≤ 200 mm	Foil width ≥ 100 mm	6000 sheets/h
Foil pull length ≤ 300 mm	Foil width ≥ 100 mm	5000 sheets/h
Foil pull length ≤ 600 mm	Foil width = 150 mm	4000 sheets/h
Foil pull length 600-700 mm	Foil width = 150 mm	3500 sheets/h
Max. mechanical speed		8000 cycles/h
- Maximum foil stamping speed with minimum foil width 20 mm
(subject to paper, foil and stamping die quality as well as operator's skills)

Foil pull length ≤ 200 mm	Foil width ≥ 20 mm	4000 sheets/h
Foil pull length ≤ 600 mm	Foil width ≥ 20 mm	3500 sheets/h
The max. mechanical speed		8000 cycles/h
- Register tolerance in running and cross direction ≤ 0,2 mm
- Minimum foil width 20 mm
- Number of heated zones 12
- Temperature range 0-200°C
- Power for heating 24 kW

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The Brausse SIGNA 1060F Hybrid machine is delivered with the European safety certificate CE.

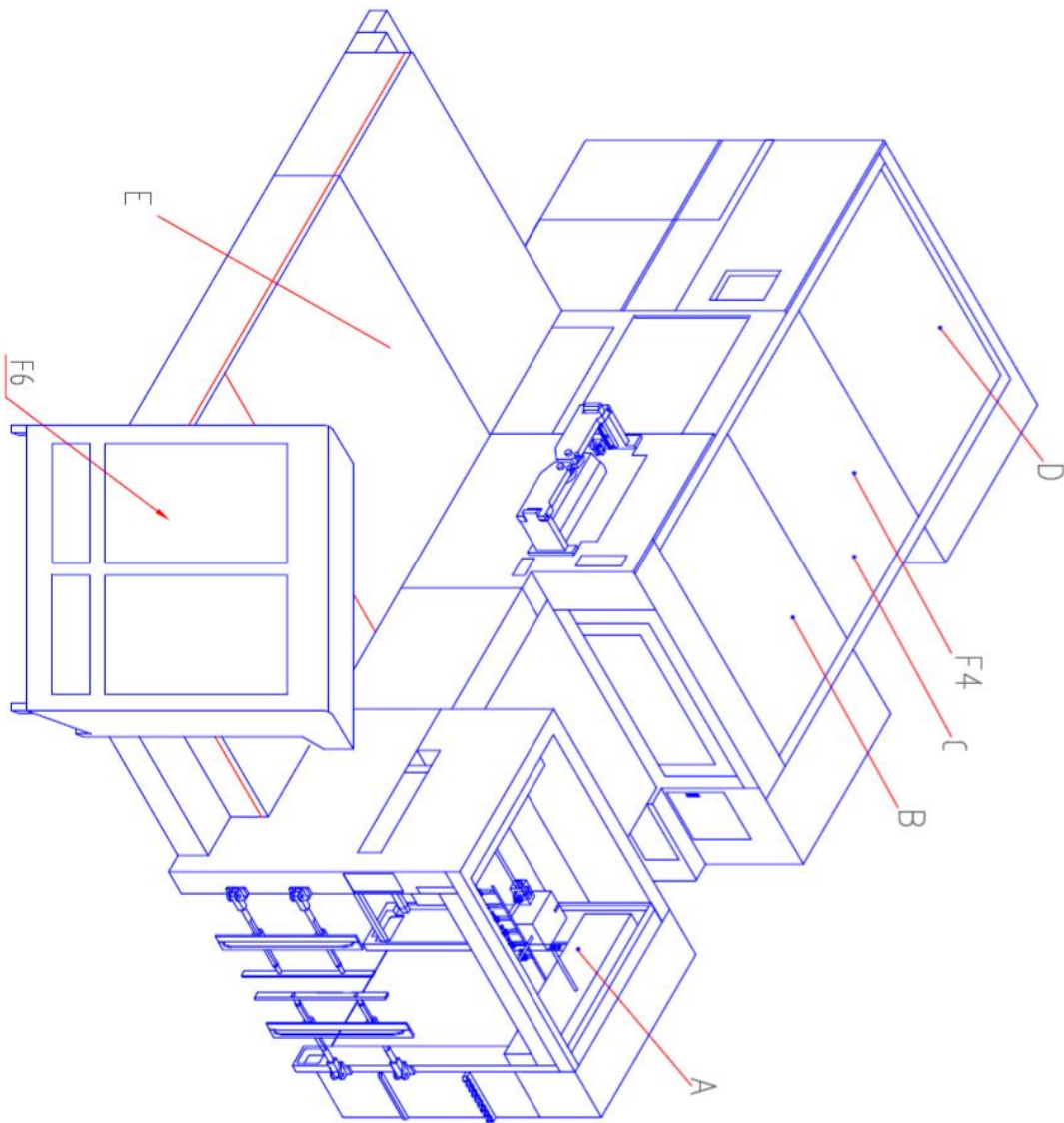
Specifications are subject to change without notice

Independent of the fact whether the machine is placed on ground level or above a cellar, or on a floor, the own oscillation of the carrying floor, including the weight of the machine, must be over 25 Hz. Only a structural engineer is capable to judge whether the floor is in accordance with the needed values, as stated in our floor plan. Only he can be responsible for this.



1050SF
ELEMENT LAYOUT

- A: FEEDER
- B: DIE-CUTTING SECTION
- D: DELIVERY SECTION
- E: STEP FRAME
- C: STRIPPING SECTION
- F4: FOIL FEEDING SECTION
- F6: FOIL STAMPING CONTROLLER



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1050SF
DIE-CUTTING STRIPPING MACHINE'S FLOOR PLAN

